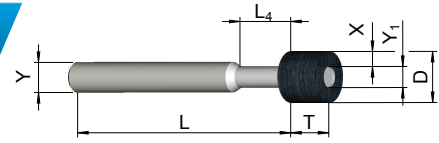


DIA / CBN Schleifstifte Kunstharzbindung
Hartmetallschaft
DIA / CBN Innenschleifscheiben
Kunstharzbindung



STEGMANN
 INDUSTRIEVERRETUNG
 DIAMANT-CBN-SCHLEIFTECHNIK
 MAGNET-AUTOMATIONSSYSTEME

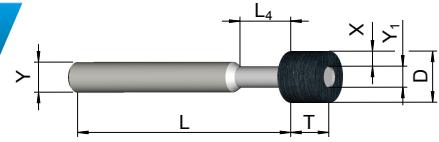


Bestellbeispiel: 35050050 - D 91


Artikel - Nr.	D mm	T mm	X mm	Y mm	L mm	Y1 mm	L4 mm	Korngröße							Konzentration	Bindung
								D7	D15C	D46	D64	D76	D91	D126		
35050050	3,0	6,0	0,65	3,0	60	1,7	8		●	●	●		●	●	C100	K+888RY
35050051	4,0	6,0	1,15	3,0	60	1,7	8		●	●	●		●	●	C100	K+888RY
35050052	5,0	6,0	1,50	3,0	60	2,1	8	●							C100	K+777R
35050053	5,0	6,0	1,50	3,0	60	2,1	8		●	●	●			●	C100	K+888RY
35050054	6,0	6,0	1,50	6,0	60	3,0	8		●	●	●		●	●	C100	K+888RY
35050055	6,5	3,0	1,75	6,0	42	4,1	10					●			C125	K+888RY
35050056	6,5	3,0	1,75	6,0	42	4,1	10					●			C125	K+921
35050057	6,5	3,0	2,00	6,0	42	4,5	10					●			C125	KS449
35050058	8,0	6,0												●	C100	K+888RY
35050059	8,0	10,0												●	C100	K+888RY
35050060	10,0	6,0												●	C100	K+888RY
35050061	10,0	10,0	2,00	6,0	60				●	●				●	C100	K+888RY
35050062	12,0	6,0	2,00	6,0	60					●	●		●	●	C100	K+888RY
35050063	12,0	12,0	2,00	6,0	60						●			●	C100	K+888RY
35050064	15,0	6,0	2,00	6,0	60									●	C100	K+888RY
35050065	16,0	6,0	2,00	6,0	60					●				●	C100	K+888RY
35050066	18,0	6,0	2,00	6,0	60									●	C100	K+888RY
35050067	24,0	6,0	2,00	6,0	60									●	C100	K+888RY

in Arbeit!

Bestellbeispiel: 35060075 - B 91



Artikel - Nr.	D mm	T mm	X mm	Y mm	L mm	Y1 mm	L4 mm	Korngröße				Konzentration	Bindung
								B91	B126				
35060075	3,0	6,0	0,65	3,0	60	1,8	8				●	V240	KSSRY
35060076	4,0	6,0	1,15	3,0	60	1,8	8				●	V240	KSSRY
35060077	5,0	6,0	1,50	3,0	60	2,1	8				●	V240	KSSRY
35060078	6,0	6,0	1,50	6,0	60	3,1	8			●	●	V240	KSSRY
35060079	6,0	8,0	1,50	6,0	60	3,0	10				●	V240	KSSRY
35060080	7,0	6,0	2,00	6,0	60	3,0	8				●	V240	KSSRY
35060081	8,0	6,0	2,00	6,0	60	4,0	8			●	●	V240	KSSRY
35060082	8,0	10,0	2,00	6,0	60	4,0	12				●	V240	KSSRY
35060083	10,0	6,0	2,00	6,0	60					●	●	V240	KSSRY
35060084	10,0	10,0	2,00	6,0	60						●	V240	KSSRY
35060085	12,0	6,0	2,00	6,0	60						●	V240	KSSRY
35060086	12,0	12,0	2,00	6,0	60						●	V240	KSSRY
35060087	14,0	6,0	2,00	6,0	60						●	V241	KSSRY
35060088	16,0	6,0	2,00	6,0	60						●	V240	KSSRY
35060089	18,0	6,0	2,00	6,0	60						●	V240	KSSRY
35060090	20,0	6,0	2,00	6,0	60						●	V240	KSSRY

Einsatzempfehlung	 Diamant	 CBN
Umfangsgeschwindigkeit Vc	15...25 m/s nass 10...20 m/s trocken	20...30 m/s nass 10...20 m/s trocken
Tisch-Vorschubgeschwindigkeit Vf	0,5...5 m/min	0,5...5 m/min
Werkstückdrehzahl nw	100...1000 min	100...1000 min
Vorschub s (= Vf * 10 / nw)	1...5 mm	1...5 mm
Zustellung ae pro DH	2...5 % dk	2...5 % dk
Kühlschmiermittel	Öl und Emulsion	Öl und Emulsion

Sonderfertigung möglich - Mindestmenge 5 Stück